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D4038-042
Job Sheet 199728



Part No: D4038-042

Job Qty: 1 pcs

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 9/9/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
110	Small Fab - 1	1 pcs	9/9/19	9/9/19	0.00	0.25	Small Fab - 1	SEP 09 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 5	1 pcs	9/9/19	9/9/19	0.00	0.00	QC 5 - 10	SEP 10 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
121	Powdercoat - 1 White GI(A)-B4B	1 pcs	9/9/19	9/9/19	0.00	0.13	Powdercoat - 1 - B4B	SEP 10 2019
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	

121 Powdercoat - 1 White GI(A)-B4B 1 pcs

9/9/19

0.00 0.13

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

140 QC 21 - SA	1 pcs	9/9/19	0.00 0.00	Packaging 3 - 36 - B4B	ST 510 SEP 16 2019 DAS 70 9-89
closed woonly <i>[signature]</i>				QC 21 - SA - 21 ✓	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 121 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 122 - (QC3- Inspect Part Finish) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN3-14A	Bolt	ST349 2 Ea (2 ea)	110-Small Fab - 1	S112900	
D4038-10	Block	ST070 1 pcs (1 ea)	110-Small Fab - 1	S064762	
D4038-2	Angle, Fwd, RH	ST069 1 pcs (1 ea)	110-Small Fab - 1	S182370	
D4038-6	Block	ST070 1 pcs (1 ea)	110-Small Fab - 1	S063680	
MS21042L3	Nut	ST303 2 Ea (2 ea)	110-Small Fab - 1	S204983	
NAS1149D0363J	Washer	ST263 4 Ea (4 ea)	110-Small Fab - 1	S201031	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	AN3-14A	2	190	0	
	D4038-10	1	4	0	
	D4038-2	1	3	0	
	D4038-6	1	4	0	
	MS21042L3	2	1,476	0	
	NAS1149D0363J	4	1,019	0	
Part Specifications					
Specifications could not be found.					

Plex 8/29/19 3:10 PM dart.lacelle.linda

188724

RB T102137-107-105 x 10

HT June?
MCA ??

release 30/08

18312 - 1x D205-564-011
Sept 18847 - 1x D205-564-011 \$4,725

18489 - plug 1x D212-580-041

Sept 17665 - SWP 320H 650⁰⁰

D3681
D3903 } Pres

D4720-1@HT